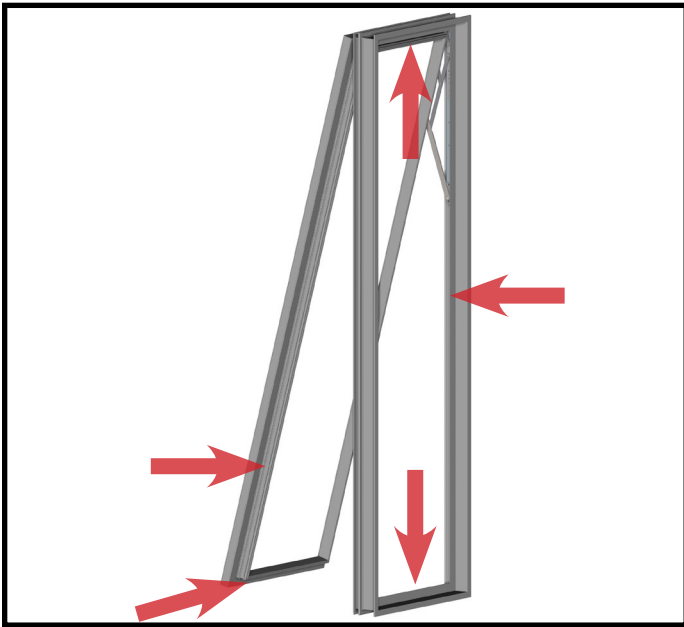


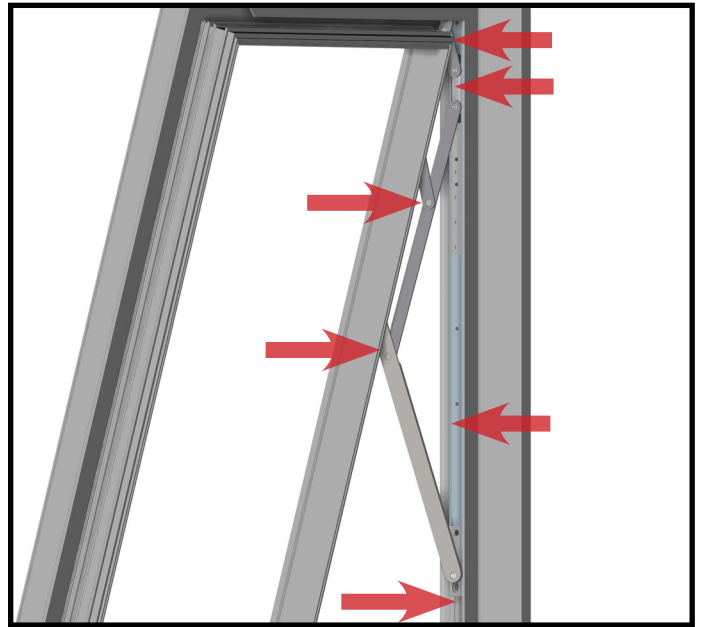


# MAGNUM® Monumental Hinges

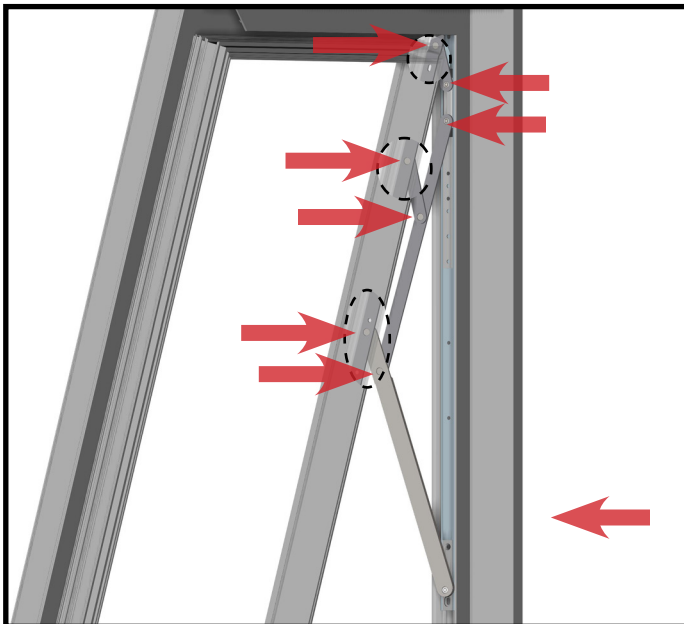
## Maintenance Procedure



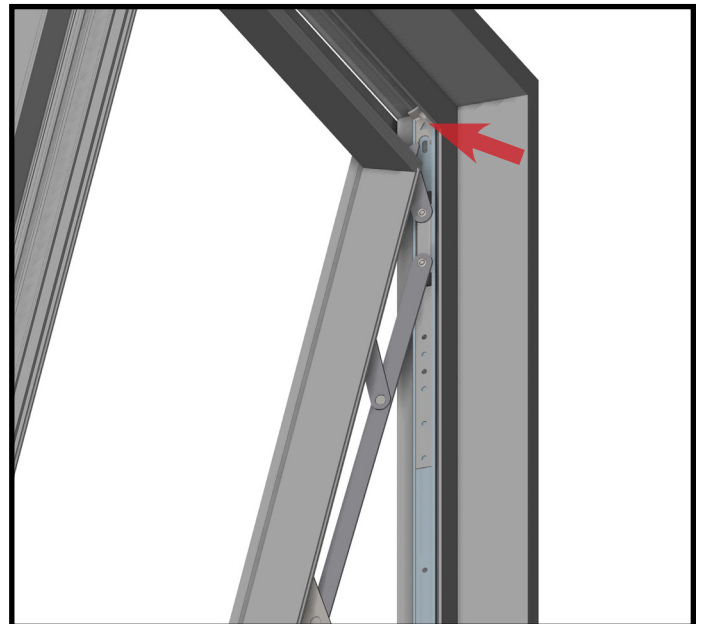
**Step 1:**  
Open the Vent. Clean any dirt, debris or foreign matter from the Vent and Frame surfaces as needed.



**Step 2:**  
Clean any dirt, debris or foreign matter from the MAGNUM® Monumental Hinge as needed.



**Step 3:**  
Reapply a 5W lubrication oil to the Rivet Joints on the MAGNUM® Monumental Hinge as required per Window Manufacturer Recommendations. Wipe off any excess lubrication oil.



**Step 4:**  
Clean any dirt, debris or foreign matter from the cap(tip) of the MAGNUM® Monumental Hinge as needed. Wipe old grease out and reapply a Lithium based grease to cap(tip) as required per Window Manufacturer Recommendations.