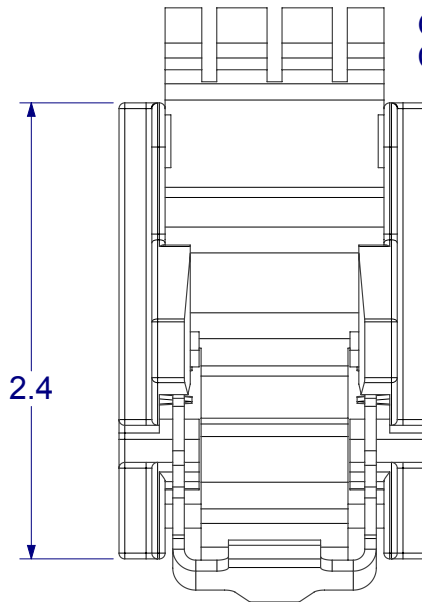
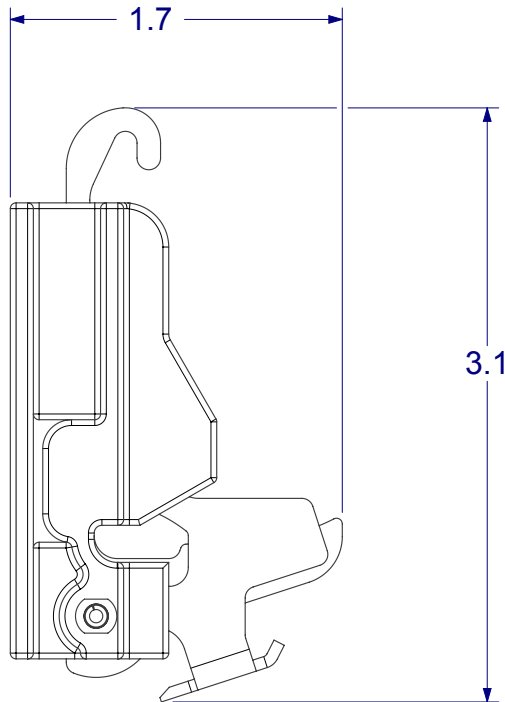
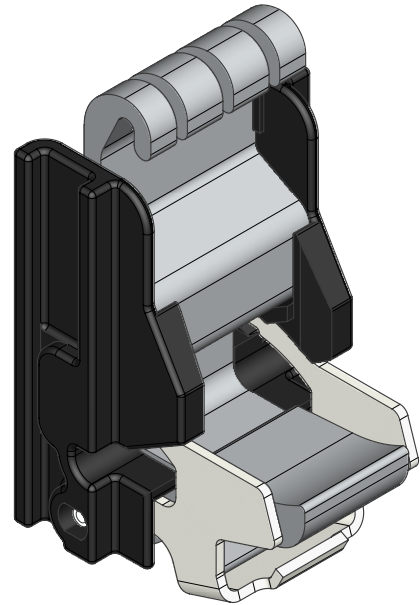
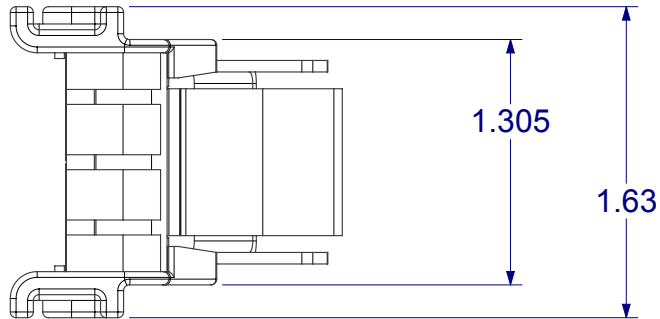
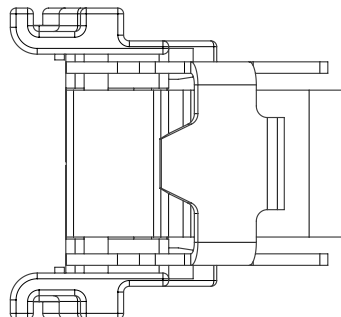
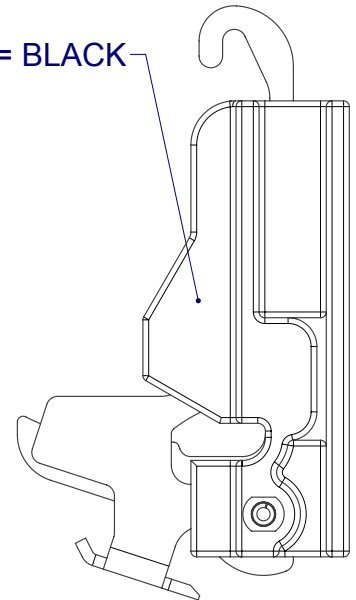


21B180 CARRIER ASSEMBLY



GUIDE
COLOR = BLACK



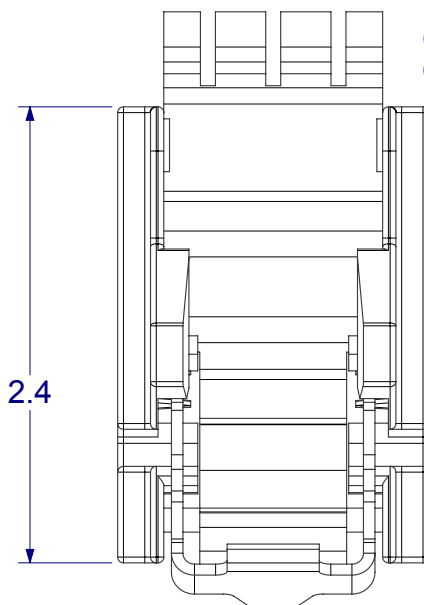
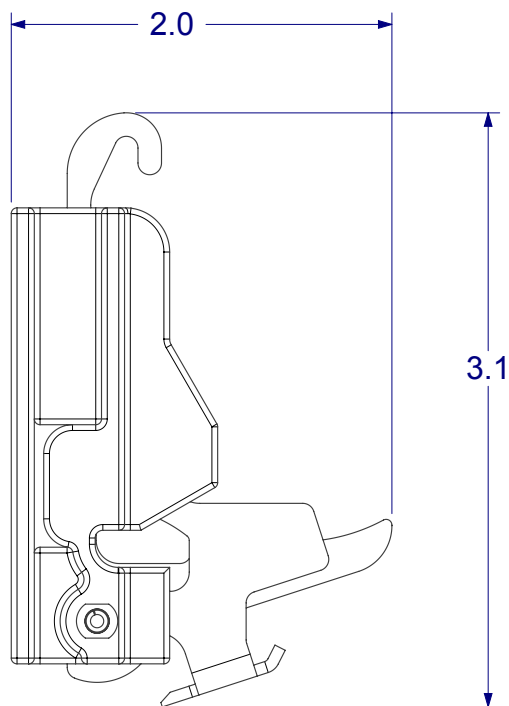
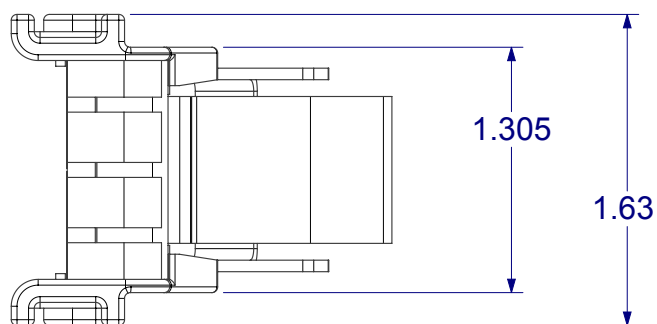
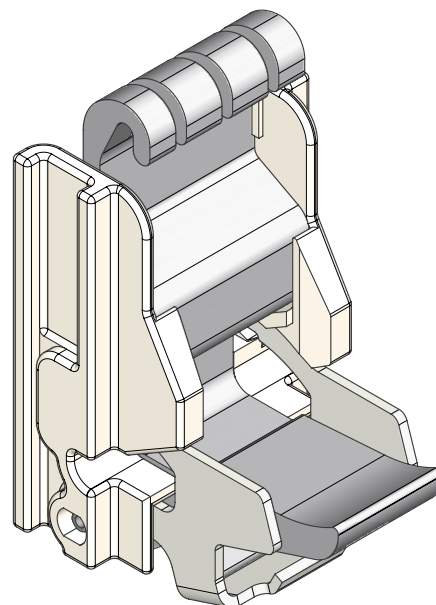
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TWO DECIMAL PLACES $\pm .013"$
THREE DECIMAL PLACES $\pm .008"$
ANGULAR $\pm 2^\circ$
FRACTIONS $\pm 1/64"$

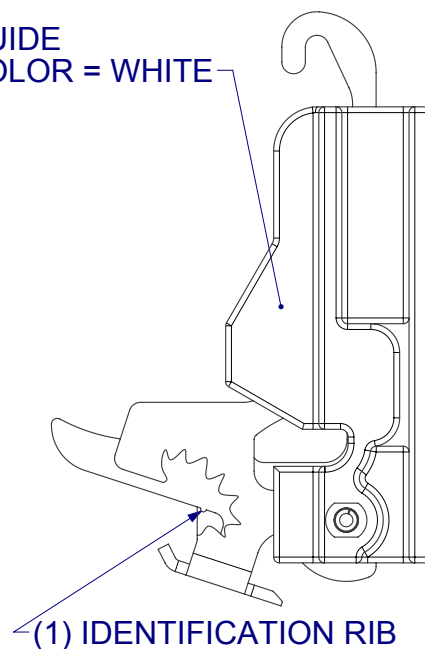
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CALDWELL
Since 1888
Manufacturing Company 2605 Manitou Road, Rochester, New York

TITLE			
(ULTRA-LIFT TAKE-OUT 3)			
SIDE LOAD CARRIER ASM			
THIRD ANGLE PROJECTION	DRAWN ASJ	DATE 02/23/09	
A	EX NO	CHECKED	DATE
	SIZE	APPROVED RML	DATE 11/07/11
SCALE 1:1		DWG NO	REV
		co-21B180	5

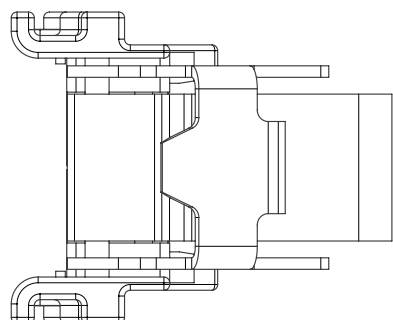
21B181 CARRIER ASSEMBLY



GUIDE
COLOR = WHITE



(1) IDENTIFICATION RIB



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ANGULAR $\pm 2^\circ$
FRACTIONS $\pm 1/64"$

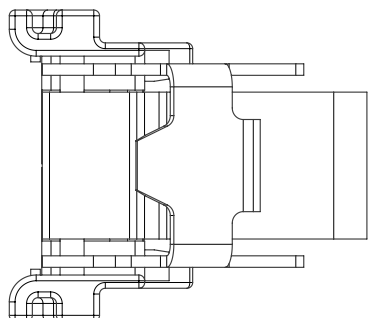
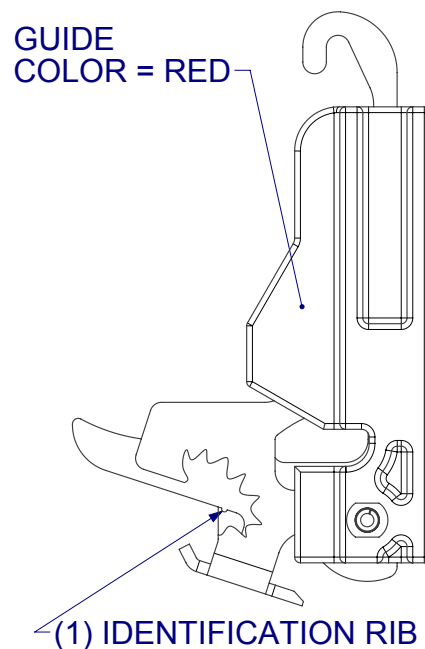
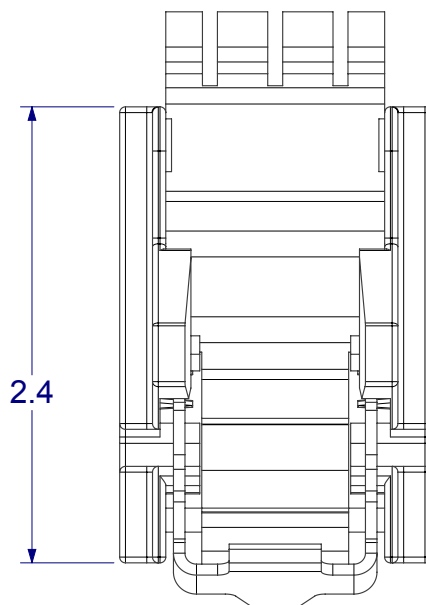
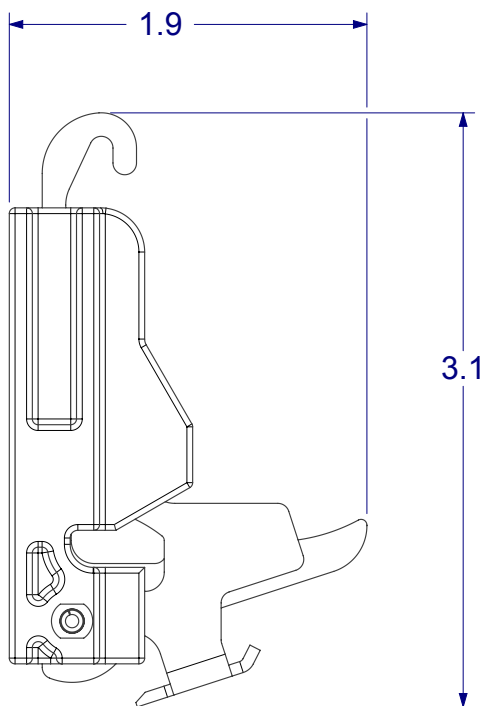
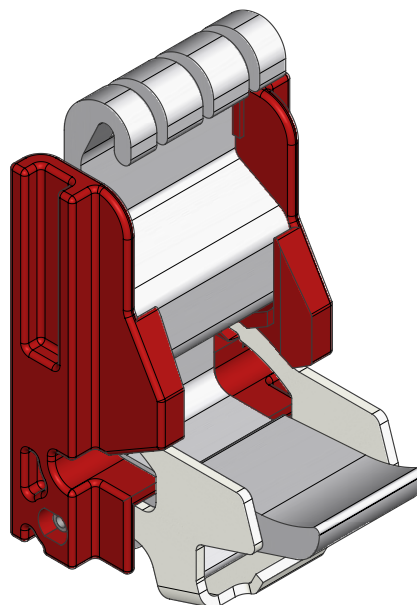
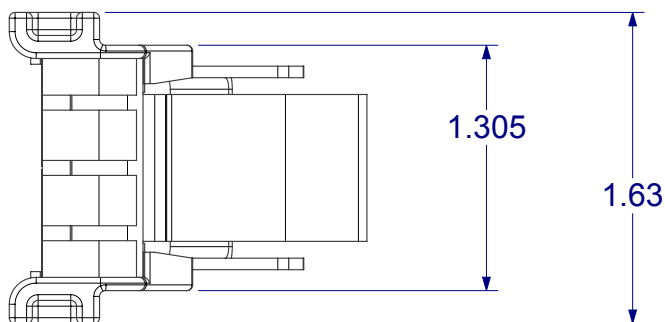
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TITLE (ULTRA-LIFT TAKE-OUT 3)

SIDE LOAD CARRIER ASM

THIRD ANGLE PROJECTION		DRAWN ASJ	DATE 02/23/09
CHECKED		DATE	
APPROVED RML		DATE 11/07/11	
A	EX NO	DWG NO	REV
SIZE		co-21B181	5
SCALE 1:1			

21B182 CARRIER ASSEMBLY



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THREE DECIMAL PLACES $\pm .008"$
ANGULAR $\pm 2^\circ$
FRACTIONS $\pm 1/64"$

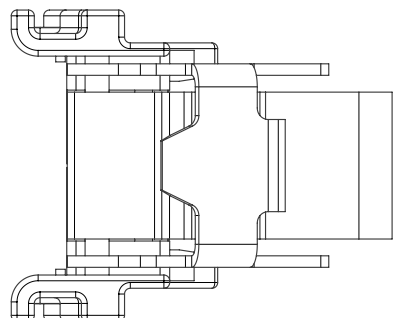
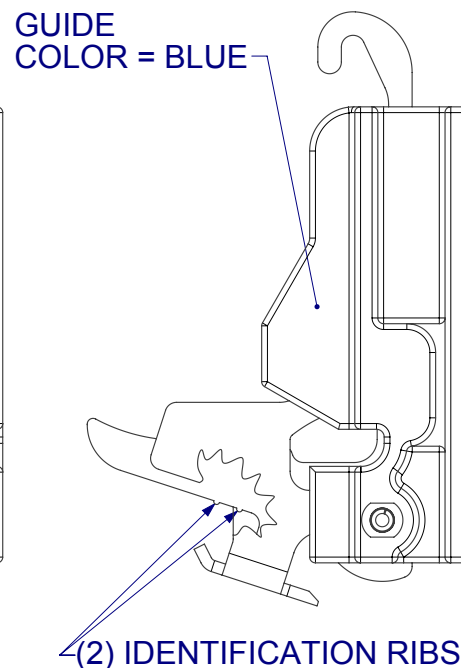
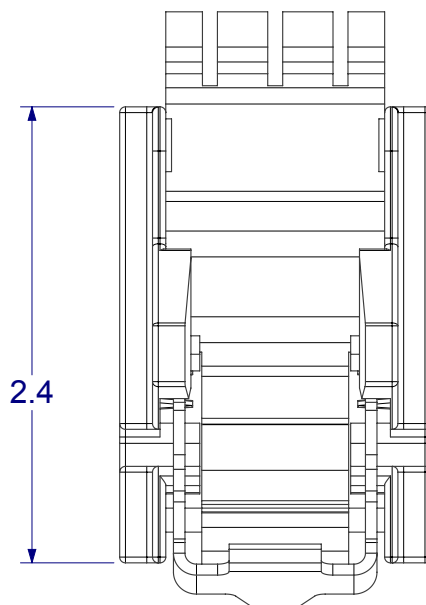
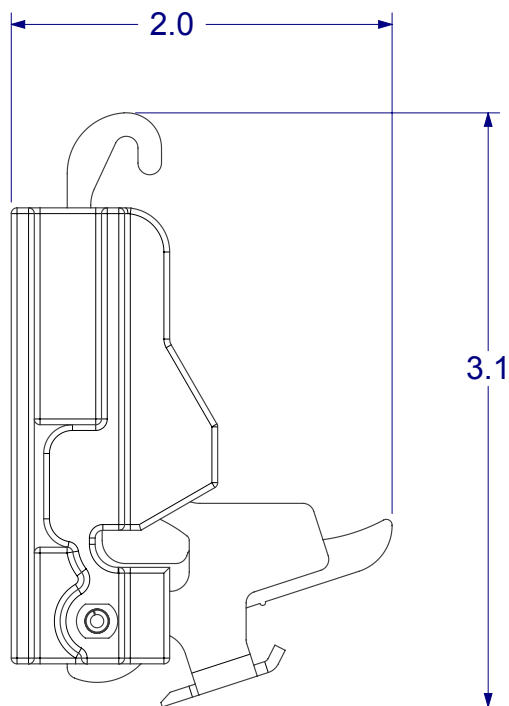
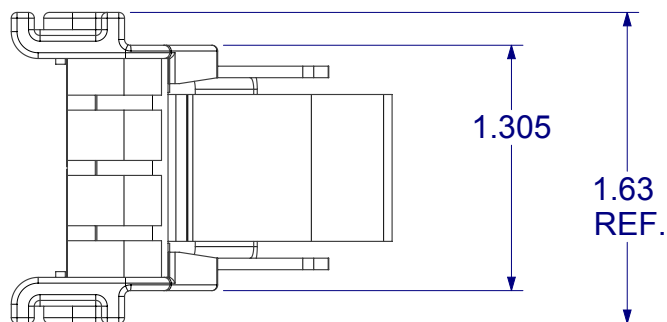
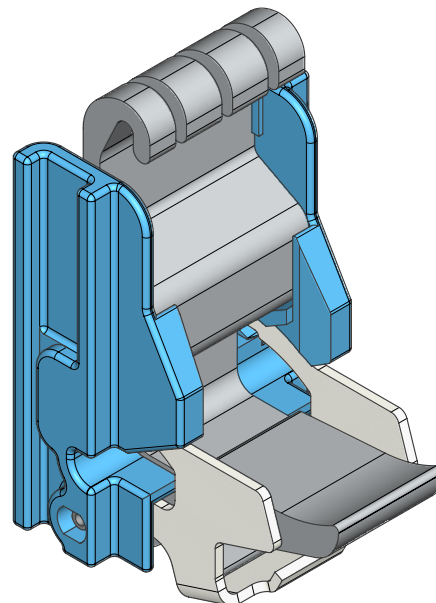
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TITLE (ULTRA-LIFT TAKE-OUT 3)

SIDE LOAD CARRIER ASM

THIRD ANGLE PROJECTION	DRAWN ASJ	DATE 02/23/09
CHECKED	DATE	
APPROVED RML	DATE 11/07/11	
A EX NO	DWG NO	REV
SIZE	co-21B182	5
SCALE 1:1		

21B184 CARRIER ASSEMBLY



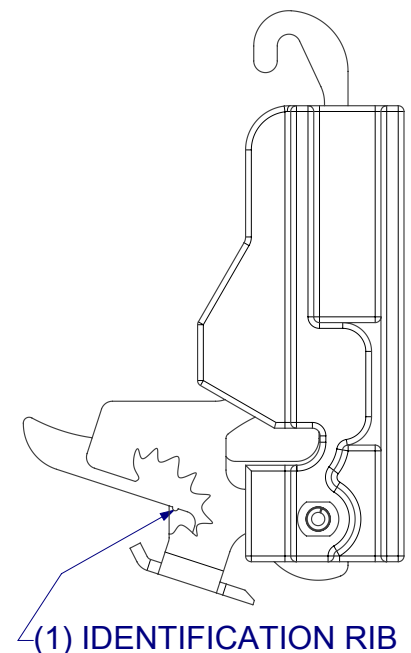
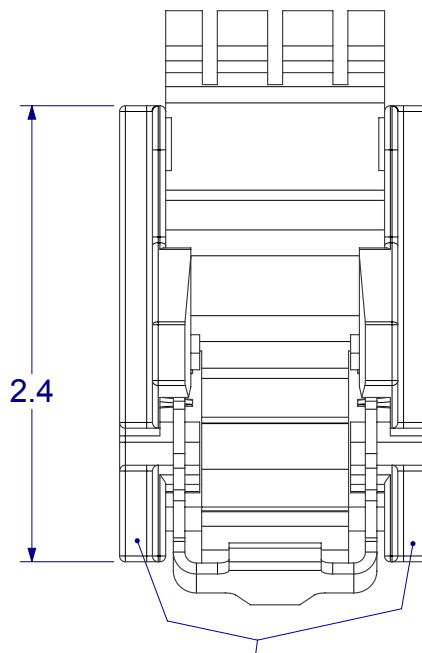
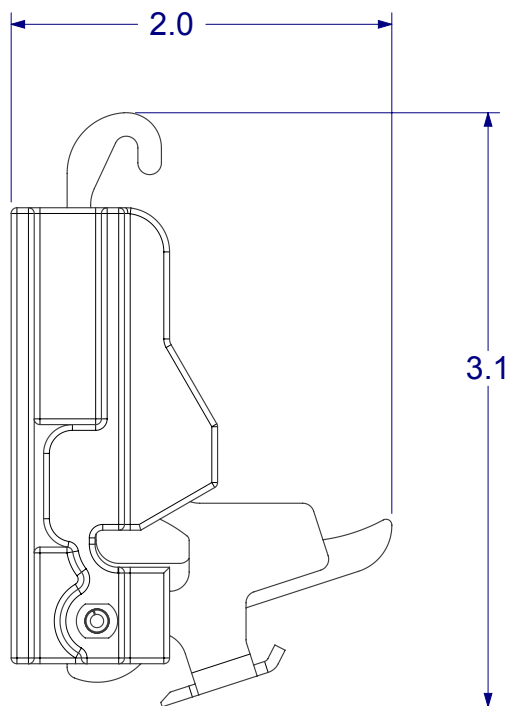
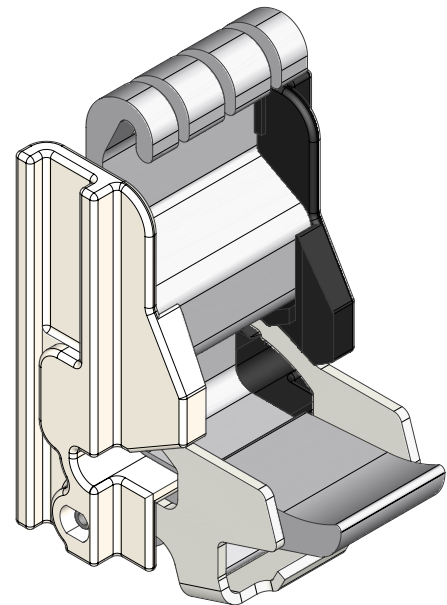
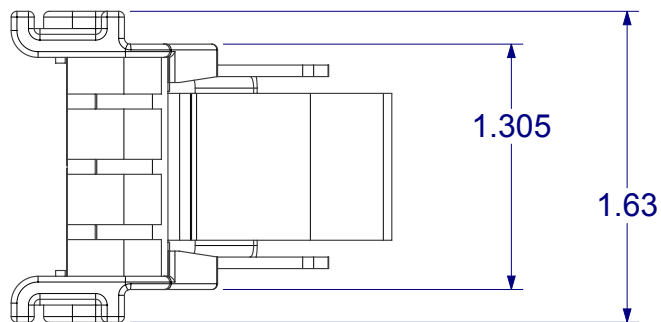
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ANGULAR $\pm 2^\circ$
FRACTIONS $\pm 1/64"$

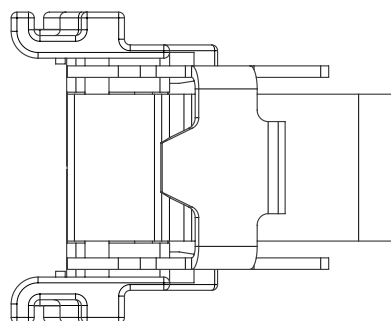
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TITLE			
(ULTRA-LIFT TAKE-OUT 3)			
SIDE LOAD CARRIER ASM			
THIRD ANGLE PROJECTION	DRAWN ASJ	DATE 02/23/09	
CHECKED	DATE		
APPROVED RML	DATE 11/07/11		
A EX NO	DWG NO		
SIZE	co-21B184		REV
SCALE 1:1			5

21B185 CARRIER ASSEMBLY




GUIDE COLOR:
ONE SIDE BLACK
AND ONE
SIDE NATURAL (WHITE)



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ANGULAR $\pm 2^\circ$
FRACTIONS $\pm 1/64"$

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<div>ULTRA-LIFT TAKE-OUT 3</div> <h1>SIDE LOAD CARRIER ASM</h1>			
THIRD ANGLE PROJECTION		DRAWN ASJ	DATE 02/23/09
		CHECKED	DATE
		APPROVED RML	DATE 11/07/11
A	EX NO	DWG NO	REV
SIZE		co-21B185	5
SCALE 1:1			